



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

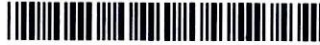
D3252-1
Job Sheet 169521



Part No: D3252-1

Job Qty: 6 ea

Part Name: Large Shelf



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP B 04.10.26 D3252-1 no longer made in-house IPP c 08.11.13 in-house ec verified : DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		12/28/17	0.00	0.00	Start Up Waterjet		2 17/12/18
100	Waterjet	6 pcs		12/28/17	0.25	0.35	Waterjet1		2 17/12/18
110	QC	6 pcs		12/28/17	0.00	0.00	QC2		2 17/12/18
120	QC	6 pcs		12/28/17	0.00	0.00	QC8		AD 17.12.22
130	Small Fab	6 pcs		12/28/17	0.00	0.75	Small Fab		AD 18.01.11
140	QC	6 pcs		12/28/17	0.00	0.00	QC5		BE 18.01.11
150	HandFinish	6 pcs		12/28/17	0.00	0.20	HandFinish1		BE 18.01.12
160	Powdercoat	6 pcs		12/29/17	0.00	0.75	Powdercoat4		BE 18.01.15
170	QC	6 pcs		12/29/17	0.00	0.00	QC3		AT 18.01.18
180	Packaging	6 pcs		12/29/17	0.00	0.00	Packaging3	ST 247	
190	QC21-SA	6 Ea		12/29/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3252 Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 130 - Bend as per dwg D3252

160 - START TIME: 1:20 OVEN TEMPERATURE: 300° FINISH TIME: 1:50

M 1354/8
10050

JAN 19 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.063	12	261	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 10:59 AM dart.poulin.mario

DART AEROSPACE LTD		Work Order:	169521
Description: Large Shelf (Dual Battery Rack)		Part Number:	D3252-1
Inspection Dwg: D3252 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
23.289	+/-0.010	23.289	1		V-D-02	
0.619	+/-0.010	.621	1		V-D-01	
0.300	+/-0.010	.299	1		T-r	
10.400	+/-0.010	10.399	1			
1.300	+/-0.010	1.304	1			
11.638	+/-0.010	11.634	1			
R0.19	+/-0.030	.19	1			
R0.13	+/-0.030	.13	1			
0.697	+/-0.010	.699	1			
21.863	+/-0.010	21.863	1			
R0.30	+/-0.030	.30	1			
12.334	+/-0.010	12.334	1			
Grain along 23.289	N/A					

Measured by:	DL	Audited by:	PD	Prototype Approval:	N/A
Date:	17/12/18	Date:	18-01-11	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.07.07	New Issue P/O D205-579-015	KJ/JLM	